

# INNIO Hydrogen Concept Challenge 2024

## EV Powertrain Concept Contest

version 3.0 June 4th, 2024

### Goal of the contest

The goal of the contest is to develop and present a concept for a hydrogen EV powertrain of a Formula Student car. The vehicle has to have a performance comparable to or better than those of an accumulator-only EV car in all dynamic and static disciplines. The contest should prepare the teams for a future hydrogen category and support the construction of a hydrogen-powered vehicle.

The teams are requested to submit a document of a maximum of 10 pages in text form with pictures and/or diagrams as a PDF (Word file export as PDF) containing the main results of the concept study. At the event, there will be a judging with hydrogen experts.

### Boundary conditions

For the development of the hydrogen EV powertrain following boundary conditions have to be assumed:

- Fuel hydrogen grade 3.0 (gaseous form)
- Maximum power of the tractive system at the input of the inverter(s) < 100 kW
- For the Endurance, a minimum of 50% of the tractive energy must come from the fuel cell, where
  - o Tractive energy: is the time integral over the Endurance run of the electrical power measured at the input of the inverter(s)
  - o Fuel cell energy: is the time integral over the Endurance run of the electrical power measured, with a second data logger, at the output of the fuel cell system.
- Hydrogen mass flow is unlimited
- Air mass flow is unlimited
- The capacity of the HV accumulator is not limited, supercapacitors are allowed
- Maximum fuel tank capacity of 500 g
- It is allowed to use an existing chassis which already took part in FS events

It is not mandatory but recommended to use, as a base for the modification:

- An existing EV Formula Student car which passed scrutineering and finished Endurance

It is expected from the teams to discuss the above-mentioned boundary conditions, especially whether they are fair with regards to the current EV category in terms of performance.

## Content of the concept study

The concept study should include the following points from the next chapters. This is merely a guideline on how the industry proceeds when developing and preparing a presentation of a drivetrain concept. The teams are welcome to use it as a guide, but are free to decide for themselves where they want to focus or what they only want to touch on briefly due to time constraints.

### Packaging of hydrogen parts

A packaging investigation has to be carried out in order to investigate the position and geometrical dimensions of all the major components including:

- Fuel cell
- Hydrogen loop (tubing including recirculation loop)
- Fuel cell control unit and vehicle control unit
- High-voltage accumulator, low-voltage battery and/or supercapacitors
- Hydrogen tank, pressure regulator and related valves
- Air intake system including compressor, air filter and humidifier
- Cooling system(s) including radiators, fan, expansion tank(s), catch tank(s) and piping

It is expected that relevant rendering pictures out of an appropriate CAD system will be provided to identify critical areas and confirm the feasibility of the design. CAD models may also be submitted on a voluntary basis so that officials can consider possible chassis adaptations when creating future rules.

### Performance analysis

A performance analysis based on a model (Matlab Simulink or equivalent) has to be carried out in order to:

- Prove that the proposed concept is able to perform similar to or better than conventional Formula Student EV cars in the typical disciplines of a Formula Student event
- Dimension the relevant components of the car.

The model has to be able to predict, with reasonable accuracy:

- Lap time (taking into account influence of weight)
- Power output of electrical motor
- Electrical power at the accumulator
- Power output from the fuel cell (assuming a reasonable control strategy)
- Hydrogen flow and air flow through the fuel cell

On the basis of the results of the analysis following systems have to be dimensioned:

- Fuel cell stack
- Balance of plant (BOP)
- HV Accumulator

If possible, for each system, appropriate commercially available components (e.g. battery cell, fuel cell compressor) have to be selected from the database of a supplier.

# Control system concept

The team has to present a realistic proposal about how it intends to control the powertrain.

On the basis of the driver input (pedals and, if necessary, steering wheel) and the necessary measurement data, a management system has to appropriately control both the electric power and the driving motors.

For this management system the hardware requirement has to be defined.

Furthermore a concept of the control logic has to be provided and the main component of the necessary software has to be described.

# Cooling system analysis

On the basis of the results of the performance analysis, a dimensioning of the cooling system of the vehicle has to be performed.

The system has to be designed in a way to be able to withstand a typical 22 km Endurance run with air temperature of 40°C at 660 m above sea level (altitude of Spielberg near Knittelfeld).

In particular following component has to be dimensioned:

- Water pump
- Radiators
- Fans
- Piping

# Fuel tank analysis

The gas cylinder/tank must be a part available for purchase by anyone, designed and constructed for the pressure used, certified by an accredited testing laboratory in the country of origin and marked or stamped accordingly. The tank should have a quick connector to allow the removal of an empty tank and installation of a full tank in less than 15 minutes.

At least the following questions should be answered in your concept:

- How much (in grams) of hydrogen does your powertrain consume at a typical 22 km Endurance run with air temperature of 40°C at 660 m above sea level (altitude of Spielberg near Knittelfeld)?
- What is the volume and dimensions of a 350 bar hydrogen tank that you need for this amount of hydrogen?
- What types of tanks are suitable for Formula Student and which specific model and manufacturer are you choosing?

# Safety analysis

- How do you protect the hydrogen tank and the fuel cell from damage in the event of an accident? How do you protect the driver from the risks that can occur in the event of an accident with a damaged hydrogen tank or fuel cell?
- Which pressure regulator do you choose that can be mounted directly on the gas cylinder/tank?super
- Show a diagram of the shutdown circuit including all the parts that are needed for a safe hydrogen powertrain.

- Safety concept for handling of hydrogen over the entire season from build to transport, testing, competition,...
- Safety concept to convince the university that building, storing and servicing a hydrogen vehicle is safe.
- Detailed procedure for how to fully inert the H<sub>2</sub> system after a dynamic event and vice versa.

## Cost analysis

An estimation of the cost of the powertrain has to be provided. This includes a definition of the supplier of the main components and their respective cost. The cost analysis has to consider the cost connected to safety measures to handle hydrogen at assembly and testing at university.

At least the price for following component has to be estimated:

- Fuel cell
- Hydrogen loop (tubing including recirculation loop)
- Fuel cell control unit and vehicle control unit
- Air intake system including compressor, air filter and humidifier
- High-voltage accumulator, low-voltage battery and/or supercapacitors
- Cooling system including radiators, fan and pump
- Hydrogen tank, pressure regulator and related valves

The team can also provide an estimate of the costs and timetable for the following activities, which is optional:

- Definition of the powertrain
- Design of the system (including simulation activities)
- Design of the components (including simulation activities)
- Purchasing of the component
- Test at component level
- Assembly of the fuel cell
- Calibration of the system
- Performance test at fuel cell test bed
- Durability test at fuel cell test bed
- Durability test in vehicle

It is not necessary to perform all of the abovementioned activities.

# Evaluation methodologies and criteria

## Methodologies

The powertrain concept will be evaluated by a jury of experts on the basis of the submitted report and a presentation at the event side.

The report of the hydrogen EV powertrain has to be submitted prior to the event and will be evaluated by an expert jury. Submission of concept paper in text form with pictures and/or diagrams as a PDF (Word file export as PDF) (up to 10 pages) per email to [hydrogen@fs-world.org](mailto:hydrogen@fs-world.org) until 2024-07-17 23:59.

At the event, each single concept will be presented. The team has 15 min to introduce with a presentation or a video of the hydrogen EV powertrain concept. Afterwards a 15 min question and answer session will follow.

Personal discussion per appointment at FS Austria on 2024-07-24

Personal discussion per appointment at FS East between 2024-07-30 and 2024-08-01

Personal discussion per appointment at FS Alpe Adria on 2024-08-22 or on 2024-08-23

Personal discussion per appointment at FS France on 2024-08-30

Personal discussion per appointment at FS Portugal on 2024-09-04

The presentation will be held separately for each team.

## Criteria

The jury will assume that the team knows the physics behind the combustion engine, the peculiarity of the hydrogen and the methodology of the engine development.

Imagine your presentation at the event being to senior technical leaders and management of your employer. Your job is to present the result of your concept analysis and be prepared for detailed questions with supporting material.

Obviously in case of question the team is allowed to show detailed simulation results, design specifications or CAD results to clarify the results of the analysis.

The jury will evaluate the work according to following criteria:

- Is the engine concept able to achieve the project target?
- Is the engine concept a good compromise in terms of performance, cost and development time and risk?
- Did the team evaluate all relevant technical solutions?
- Did the team understand the specific challenges and needs that come with converting an engine to hydrogen combustion?
- Did the team show engineering understanding of the problem and provided innovative solutions?
- Did the team highlight the main concept criticalities and/or risk? Does the team have a realistic plan to deal with them?
- Is the development and validation plan SMART (specific, measurable, achievable? Realistic and time-bounded?)
- Do the results of the concept study look realistic and match with expert expectations?

## Special award and prize money

The prize money will be awarded as follows:

1<sup>st</sup> place: 1.500€

2<sup>nd</sup> place: 1.000€

3<sup>rd</sup> place: 500€

We are looking forward to your submissions!